



**MODULAR RATIO UNIT - VERTICAL**

**PARTS LIST**

DESCRIPTION	PART NO.	QTY.
1. BREATHER VENT	612-03000	(1)
2. SHCS 5/16-18 X 1"	312-01313	(4)
3. WEAR BAND	512-50900	(1)
4. PSTN. RTNG. RING	312-01811	(2)
*5. PISTON U-CUP	450-01000	(1)
6. PISTON	112-00110	(1)
8. PISTON ROD	232-40000	(1)
9. CENTER HEAD	112-00520	(1)
10. HEAD FLANGE	112-03600	(4)
11. SHCS 3/8-16 X 4"	312-01314	(1)
12. TRAVEL TUBE	250-11000	(1)
14. SHEAVE	115-01680	(8)
15. NEEDLE BEARING	515-01620	(8)
*17. TUBE O-RING	450-00500	(2)
18. POWER TUBE	250-11000	(1)
*19. PSTN. RD. O-RING	412-00406	(1)
*20. PSTN. ROD SEAL	412-00407	(1)
*21. O-RING FOR ROD	412-00405	(1)
22. MOVING PUL. BLK.	112-03850	(1)
23. HHCS 1/4-20X3-3/4"	312-01225	(4)
25. SHCS 1/4-20X1-1/4"	312-01312	(4)
26. RETAINING RING	350-01300	(4)
29. FIXED PUL. BLK.	112-03800	(1)
30. THRUST WASHER	515-01610	(20)
32. CABLE CRIMP	801-02910	(2)
32a. CABLE CLAMPS	801-02500	(2)
33. THIMBLE	801-02600	(1)
34. SHEAVE SPACER	112-01500	(4)
35. SHLDR. EYE BOLT	812-02706	(1)
36. SPIDER CLIP	312-01810	(4)
38. BUMPER	803-00100	(4)
39. SHEAVE SHAFT	215-30000	(2)
40. BUSHING	112-01610	(1)
41. REAR HEAD	112-00502	(1)
42. CABLE GUIDE	112-02107	(1)
43. CABLE SCREW	115-00720	(1)
44. CABLE ASSY.	912-04351	(1)
46. EYENUT	801-02705	(1)
47. HHCS 1/2-13X1-12"	312-01218	(1)
48. STOVER LOCKNUT	301-01404	(1)
49. ROLL PIN 1/8 X 5/8	301-01702	(1)
50. ROLL PIN 1/8 X 1"	312-01700	(1)
51. SHCS 5/16-18X1-1/4"	312-01315	(8)
56. SHACKLE	806-02902	(1)
57. MALE ADAPTER	601-03004	(1)
60. SEAL KIT WITH U-CUP	912-04310	

**RECOMMENDED SPARE PARTS**

\* 912-04310 SEAL REPAIR KIT  
912-04351 CABLE ASSY.

- For control parts, refer to control sheet
- When ordering parts, please specify complete model & serial number.

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